



**USWater**  
systems.com

## OWNERS MANUAL INSTALLATION INSTRUCTIONS

Congratulations on your purchase of a US Water Systems composite RO tank. Please read and understand these instructions completely before attempting installation or service of the product. Retain this manual for future reference. Please pay particular attention to safety warnings on the product and through out this manual.



**WARNING**  
THIS IS A SAFETY ALERT SYMBOL. IT IS USED TO ALERT YOU TO POTENTIAL PERSONAL INJURY AND PROPERTY DAMAGE. REVIEW ALL GENERAL SAFETY AND PRODUCT INFORMATION INCLUDING THAT PROVIDED WITH THE TANK PRIOR TO INSTALLATION.



**CAUTION!**

**WARNING** This product must be installed and serviced by a qualified professional.

**WARNING** This tank must be installed according to all local and national plumbing, well and electrical codes. Failure to do so will void the warranty and may be unsafe.

**WARNING** All tanks fail over time. This tank and the associated piping may over time corrode, deteriorate and leak. The installation must provide adequate means of drainage and be in a location where leaking or flooding will not cause property damage. **The manufacturer of this product does not accept liability for property damage that results from improper use, installation or operation of the tank or from failure to provide adequate drainage.**

**WARNING** This tank has been designed for water storage at the maximum pressure and temperature listed on the tank data label. Any installations that do or have the ability to exceed the listed ratings are **UNSAFE** and can cause serious bodily injury or death, flooding and property damage. **The manufacturer of this product does not accept liability for personal injury or death that results from improper use, installation, or operation of this tank.**

**WARNING** This tank must have an adequate means of pressure relief. A relief valve must be installed to prevent the pressure from exceeding the maximum working pressure listed on the tank data label. Please refer to local or national code requirements.

**WARNING** This product should be inspected annually by a qualified professional. If it shows any signs of leakage, corrosion or fatigue it should be replaced immediately.

**WARNING** Do not install this product in a location where it is subject to freezing temperatures. Any tank subjected to freezing temperatures must be replaced.

**WARNING** Protect this tank from exposure to a vacuum. If the possibility of a vacuum exists in the system, and adequately sized vacuum relief valve must be installed. Failure to do so will void the warranty.

**DANGER** Disconnect electrical power to the system before attempting to install, inspect or service this product. Failure to do so may result in serious bodily injury or death.

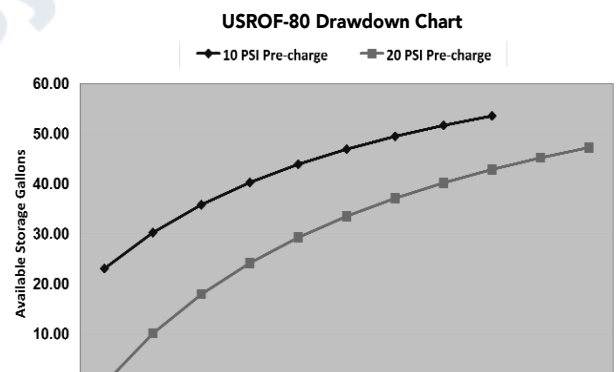
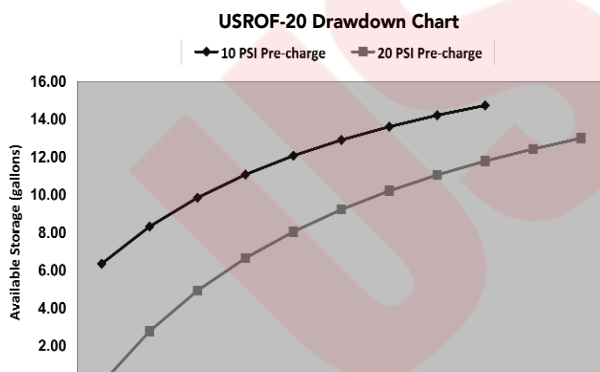
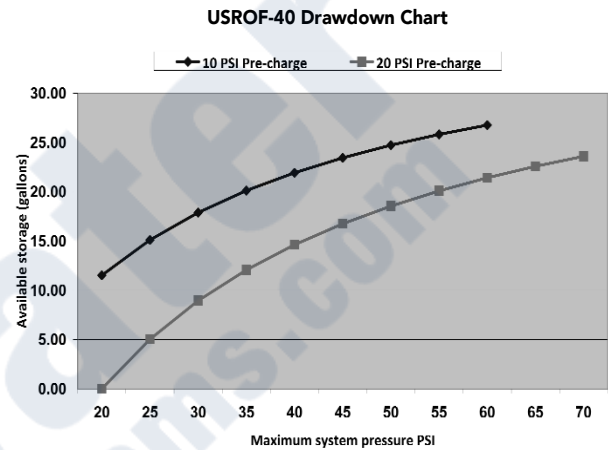
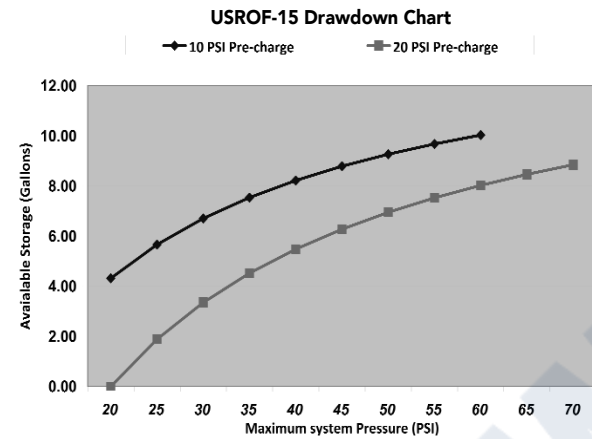
**DANGER** All of the manufacturer's products operate under pressure. Overpressurization can result in serious personal injury or death as well as serious damage to the tank and it's surroundings. Take necessary precautions to protect the tank, the environment it is in and those living and working around it.

**CAUTION** Stagnant water promotes the growth of bacteria. Potable water tanks must be drained if they are going to be left unused for extended periods of time.

**CAUTION** Avoid dropping the tank. Dropping can cause cracks in the fiberglass which can cause premature failure of the tank.

**CAUTION** Do not roll or slide side of tank on abrasive surfaces.

Always check the precharge of the tank prior to installation. If the pressure of the system is less than 60 psi, adjust the precharge to 10 PSI. If the line pressure is greater than 60 PSI, adjust the precharge pressure to 20 PSI. This is to insure that the diaphragm does not stretch.



Water Connection - 1" NPT on ROTANK 15/20  
1-1/4" on ROTANK 40/80/120  
Maximum Operating pressure - 125 PSI  
Maximum Operating Temperature - 140 F