

RESINTECH SIR-100-HP is a chloride form macroporous nitrate selective strong base anion resin. *SIR-100-HP* has a unique functionality that increases selectivity for nitrate and decreases selectivity for sulfate. This results in higher operating capacity, lower leakage, and freedom from nitrate dumping if operated past sulfate break. *SIR-100-HP* is intended for all nitrate removal applications, and can also be used to remove perchlorate. SIR-100-HP is supplied in the chloride form.



FEATURES & BENEFITS

HIGHEST OPERATING CAPACITY AND EFFICIENT BRINE REGENERATION

Unique amine functional group provides the highest possible operating capacity

LOW SULFATE SELECTIVITY

Eliminates the possibility of nitrate dumping

SUPERIOR PHYSICAL STABILITY

95% plus sphericity and high crush strengths together with carefully controlled particle distribution provides long life and low pressure drop

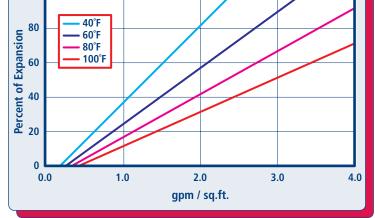
CONTROLLED PARTICLE SIZE

16 to 50 mesh size provides a low pressure drop and superior kinetics

Prior to first use for potable water, resin should be backwashed for a minimum of 20 minutes, followed by 10 bed volumes of downflow rinse.

HYDRAULIC PROPERTIES





Backwash Expansion

PRESSURE LOSS

The graph above shows the expected pressure loss of *ResinTech SIR-100-HP* per foot of bed depth as a function of flow rate at various temperatures.

BACKWASH

100

The graph above shows the expansion characteristics of *ResinTech SIR-100-HP* as a function of flow rate at various temperatures.

RESINTECH® SIR-100-HP

PHYSICAL PROPERTIES

Polymer Structure Styrene/DVB
Polymer Type Macroporous
Functional Group Triethylamine
Physical Form Spherical beads

Ionic Form as shipped Chloride

Total Capacity

Chloride form 0.9 meg/mL

Water Retention

Chloride form 46 to 56 percent

Approximate Shipping Weight

Chloride form 41 lbs./cu.ft.

Screen Size Distribution (U.S. mesh) 16 to 50

Maximum Fines Content (<50 mesh) 1 percent

Minimum Sphericity 95 percent

Uniformity Coefficient 1.6 approx.

Resin Color White to tan

Note: Physical properties can be certified on a per lot basis, available upon request

SUGGESTED OPERATING CONDITIONS

Maximum continuous temperature

Chloride form 170°F Minimum bed depth 24 inches

Backwash expansion 25 to 50 percent

Maximum pressure loss 20 psi
Operating pH range 4 to 10 SU

Regenerant Concentration

Salt cycle 5 to 10 percent NaCl

Regenerant level >10 lbs/cu.ft.

Regenerant flow rate 0.25 to 1.0 gpm/cu.ft.

Regenerant contact time >30 minutes

Displacement flow rate

Displacement volume

10 to 15 gallons/cu.ft.

Rinse flow rate

Same as service flow

Rinse volume

35 to 60 gallons/cu.ft.

Service flow rate

Average flow 1 to 4 gpm/cu.ft.
Peak Flow <10 gpm/cu.ft.

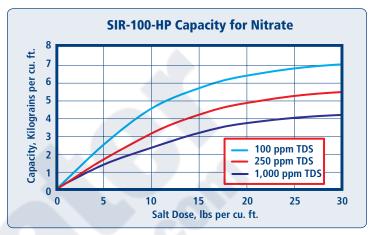
Note: These guidelines describe average low risk operating conditions. They are not intended to be absolute minimums or maximums.

For operation outside these guidelines, contact ResinTech Technical Support

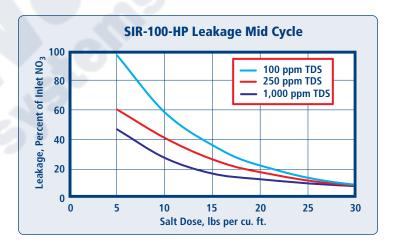
APPLICATIONS

NITRATE REMOVAL

RESINTECH SIR-100-HP is used in the chloride form to remove nitrates from potable water. It has a unique amine functional group that eliminates the possibility of nitrate dumping. SIR-100-HP has reduced affinity for sulfate which provides high operating capacity and efficient regeneration. When treating waters with high hardness the brine dilution and displacement waters should be softened and a low hardness salt used to prevent scaling.



Capacity and leakage based on $10\% \text{ NO}_3$ and $40\% \text{ SO}_4$ in the feed and 35.7 ppm NO_3 endpoint (all as CaCO₃). Capacity and leakage are for nitrate alone. TDS is for total anions as CaCO₃. No engineering downgrade has been applied.



PERCHLORATE REMOVAL

ResinTech SIR-100-HP can be used for the removal of perchlorate from groundwater supplies. The perchlorate ion is so strongly attracted that in some cases it makes regeneration impractical.



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